



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - UNS J02508

### Standard Specification for Carbon Steel Casting

Group - Ferrous Mild Steel Alloys

Sub Group - UNS J02508 Carbon Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.220 - 0.280	As- Cast or Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.300 - 0.600		
Manganese	Mn %	0.400 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa      379 min. Yield Strength in Mpa      248 min. Elongation in %      22 min. Reduction of Area in %      - Hardness in BHN      - Impact in Joule      -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1025.0000	AISI	USA	Bar, Wire, Tube and Forging
1025	SAE	USA	Bar, Wire, Tube and Forging
S1025	AS	Australia	Bar, Wire, Tube and Forging
1025	AMS	USA	Bar, Wire, Tube and Forging
A915 Grade SC 1025	ASTM	USA	Casting
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**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**